

(+) 18816996168

Ponciplastics.com



**Product Data Sheet &
General Processing Conditions**

**RTP 199 X 108940 C
Polypropylene (PP)
High Gravity Compound**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	4.00	4.00	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0060 - 0.0100 in/in	0.60 - 1.00 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.5 ft-lbs/in	27 J/m	D 256
unnotched 1/8 in (3.2 mm) section	2.0 ft-lbs/in	107 J/m	D 4812
Tensile Strength	2200 psi	15 MPa	D 638
Tensile Elongation	1.0 %	1.0 %	D 638
Tensile Modulus	0.70 x 10 ⁶ psi	4826 MPa	D 638
Flexural Strength	4100 psi	28 MPa	D 790
Flexural Modulus	0.65 x 10 ⁶ psi	4482 MPa	D 790

THERMAL

Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	375 - 450 °F	191 - 232 °C
Mold Temperature	90 - 150 °F	32 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C